

## Directions to Assemble the Residential Complete Cable Frame

Open the boxes you received and make sure all the parts are included. You should have the following parts.

	Quantity	
	56' Frame	72' Frame
<b>A.</b> 6' pipes with a swege at one end (Male)	8	10
<b>B.</b> 6' pipes with no swedge (Female)	16	20
<b>C.</b> 2' pipes with swedge at both ends of the pipe	4	5
<b>D.</b> Arch corners	8	10
<b>E.</b> 18.5' steel cables	9	12
<b>F.</b> Hanger Clips	42	54
<b>G.</b> Arch stakes	8	10
<b>H.</b> Tie-down end ropes	4	4
<b>I.</b> Stakes for end ropes	4	4
<b>J.</b> Eye-bolts for corners and stakes	24	30

### Directions

1. Take all the steel tubes and other parts out of the boxes.
2. Lay out the parts as per Figure-1.
3. Insert the small eye-bolts into the the nuts on the corners so that they are flush with the inside of the corner.
4. Assemble the arches as per Figure-1. Assemble the legs by attaching Part A to Part B. Then assemble the horizontal part by attaching two end Part B's to the middle Part C. Proceed to attach the two end corners, Part D.
5. Tighten all the eye-bolts of the corners.
6. Assemble the rest of the arches the same way as per **#4**.
7. Move the arches to where you want your batting cage to be.  
Attach three 18.5' cables, between arches, to the rings in the middle and the corners. All arches are now attached by cables.
8. Attach the tie-down rope to the end arches
9. Stand up one of the end arches with the cables attached and the second arch, that is still on the ground.
10. Put the two end stakes, that hold the tie-down ropes in place, into the ground and tie the ropes so that the first arch is vertical
11. Have a person hold the first arch in place and proceed to stand up the rest of the arches, one at a time.  
When all the arches are standing, insert the other two tie-down stakes into the ground and tighten the ropes..
12. Set the arches so that they are vertical and to where you are happy.
13. Mark where the bottom of the arch will be, and then move the arch leg about 6" and insert the stake into the ground. Do one arch at a time.
14. Insert all the arches into the pipes on the stakes.
15. Adjust your frame and tighten everything down
16. Lay out your batting cage under the frame
17. Attach the net hangers clips, every 4' on the net. Make sure each net hanger or D-clip is attached over the net and top rope.
18. Attach the net hangers or D-clips to the frame cables, starting with one side, then the middle, then the other side.
19. Tighten the net's corner ropes to where the batting cage is snug. Do not tighten to where the end arches start pulling inward.

