

Directions for 40'x12'x10' Stand-Alone Frame with Corners

The following parts are included for your frame. You will need to purchase 23 ea. 10' lengths of 1-1/4" thin walled EMT at Lowes, Home Depot, or some other hardware store. EMT is measured on the inside of the pipe. Therefore, 1-1/4" EMT has an outside diameter of 1-1/2".

Part	Qty	
(A) 3-way corners	4	Please review the parts that you received with your batting cage and frame to be sure that you have all the parts listed.
(B) 4-way corners	4	
(C) Pipe Extensions	5	You will need an area about 43' long and about 17' wide. Your frame is wider at the bottom for stability.
(D) Net Hangers	20	
(E) Pipe end caps	10	It is recommended that you mark off this area before starting.
(F) Self-drilling screws	5	
(CL) 10' Lengths of EMT*	23	*10' lengths of EMT you purchase locally

The frame is designed to use 10' lengths of EMT for constructing the entire frame.

1. Lay out two of the 3-way end corners (A) 12' apart at one end where your frame will be with the 4" pipe pieces facing inward.
2. Measure 40' and lay out the other two end 3-way corners (A) the same way.
3. Lay out the arch 4-way corners (B), between the end arches so that they are 10' apart.
4. Assemble the five 16" pipes (C) to five 10' lengths for the **top cross members** (CL) of the arches by inserting a self drilling screw (F) into where the two pipes attach, to attach them together.
5. Assemble the arches by adding ten of the 10' lengths to all of the corners (A) and (B) for the **vertical legs**, and the five extended **top cross members** (CL) to the top of the arches.
6. Stand up one end arch and attach a 10' runner to each of the end corners. Connect the runners to the second arch. Add the rest of the runners.

Hanging the Batting Cage Net

1. Lay out your batting cage inside the frame and find the top three ropes and tie them to the end arch and then do the same to the other end.
2. Attach the hangers clips to the rope and the net together along one side of the net, then the middle, and then the other side. If you do not get the rope and the net together it will not hold up your net. Then take the lanyard part of the hanger and tie it around the cable. At this point you can adjust how tight you want the net to hang.
3. Tie the bottom rope tails to the bottom part of the end arch legs to prevent the wind from blowing the net inward.

